



TECHNICAL DATA SHEET - GC-100

Revised:8/2023

PRODUCT DESCRIPTION

GC-100 Epoxy Grout system is a two-component, high performance Sealer/ Filler and a proprietary product used with MIL-PRF-3135 Deck Flooring Systems. GC-100 Epoxy Grout system should be used on decking after underlayment and prior to the application of terrazzo decking.

MIXING AND APPLICATION

GC-100 Epoxy Grout system should be applied once the EU-100 or EU-100 Lightweight underlayments have fully cured and prior to the installation of ST-100 Polymeric Decking system. Select proper amount of GC-100 Epoxy Grout system to match job requirements.

- When ready to apply GC-100 mix part A and part B together thoroughly for minimum three minutes, be sure to scrape the sides and bottom of can to ensure complete mixing.
- Apply with brush and/or short nap roller. Apply to all surfaces where ST-100 decking system is to be applied to include cove base, avoid puddles.
- Allow GC-100 to cure before applying ST-100 Polymeric Decking system.
- Follow on information required for the ST-100 Polymeric Decking system; refer to products technical data sheet.

PRODUCT SPECIFICATIONS

V.O.C	8.7 lbs per gallon (1040 grams/ liter)
VOLUME SOLIDS - %	86.1 % by volume
POT LIFE	40 Min. @ 70°F (21°C)
RECOAT TIME	Light Traffic - 24 hours @ 70°F (21°C) Heavy Traffic - 72 hours @ 70°F (21°C)
TO HANDLE	90 sq. ft. per gallon – roller 120 sq. ft. per gallon – spray
ESTIMATE COVERAGE	12.2 lbs. per gallon (1.47 kg/liter)
WEIGHT	N/A
FLASH POINT	Dry - 0.78 Wet - 0.86
PACKAGING	½ gallon kits
SHELF LIFE	2 Years

The responsibility for surface preparation and product application rests with the customer. Holcim Solutions and Products US, LLC.,will assume no liability or imply any warranty as to the serviceability of the products or application due to the fact we have no control over surface preparation, environmental conditions or application procedures. Holcim Solutions and Products US, LLC. technical assistance is advisory only unless otherwise specified.

GC-100

LIGHT WEIGHT EPOXY UNDERLAYMENT GROUT COAT MIL-PRF-3135, TYPE I CLASS 2 GRADE B, TYPE II CLASS 2 GRADE B





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